Ultra Precision
Design Engineering

Prototypes
Fixturing
Production

Design and build services for special applications

Industry sectors include:

- Automotive
- Aerospace
- Medical
- Defense
- Electronics
- Semiconductor
- Nanotechnology
- Precision bearings

Engineered solutions for complex inspection problems
Our background
Taylor Hobson is the definitive name for roundness, surface finish, form and inspection equipment. Our reputation for high precision and excellence is built on over 100 years of engineering integrity and innovation.

Our global presence
We understand the different needs of manufacturers all around the world. Our business has grown into a leading global operation because we consistently deliver the right solutions to our customers. With subsidiaries and local agents in over 50 countries, Taylor Hobson provides international support.

Our commitment
Our team of engineers, physicists and mathematicians has developed, highly successful special purpose metrology equipment for a wide range of industries and research institutions. We will always invest in people of the highest caliber to ensure that Taylor Hobson remains the first name in metrology.

Ultra precision mechanical design principles
The theory and practical application of ultra precision mechanical design principles ensures that Taylor Hobson products have the most accurate, stable and repeatable mechanical platforms in the metrology industry. As a result, laboratory performance is possible from instruments used in production areas.

Technology at a glance
Stable structures
Kinematic / semi kinematic design principles
Isolation from environment
Abbe principle optimization
Selection of suitable materials
Non influencing mechanical drives
Minimization of thermal effects
Use of "direct" displacement transducers
Isolation of metrology system from system forces

Ultra precision gauging
Taylor Hobson engineers routinely push the envelope of what is possible. Our industry leading gauge heads deliver to you the highest levels of accuracy and precision along with unparalleled range to resolution which is a true measure of excellence for any gauging device.

Whether used in a standard product or incorporated into a custom design, our gauge heads will vastly improve the level of precision in your inspection process.

Technology at a glance

<table>
<thead>
<tr>
<th>Gauge type</th>
<th>Maximum range</th>
<th>Maximum resolution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inductive</td>
<td>1mm</td>
<td>12nm</td>
</tr>
<tr>
<td>Phase grating</td>
<td>12.5mm</td>
<td>0.8nm</td>
</tr>
<tr>
<td>Interferometer</td>
<td>100µm</td>
<td>0.01nm</td>
</tr>
</tbody>
</table>

Taylor Hobson Accreditations
ISO9001:2000
ISO14001
ISO17025
We provide solutions

Our strategy for success is simple, instead of just selling products, we provide solutions. Whatever your measuring needs, Taylor Hobson can design a system to meet them.

We have the resources, as one of the world’s leading manufacturers of metrology equipment, to plan and methodically execute the solution to your unique inspection problem.

• We listen while you talk

We take our time to work with you to make sure that we totally understand your needs before proposing a system that meets both your measurement criteria and your budget expectations.

• We build to your specification

We design and manufacture the system to your requirements, either developing entirely new equipment or, where possible, securing the cost advantages of adapting standard Taylor Hobson products. Either way, the system will be built to your specification.

• We deliver to your timescales

We take full responsibility for ensuring the system is on-site and operational on time. Our service engineers install and commission the system. We then work with you on a full program of testing to ensure that the system meets all of its functional specifications.

• We offer you independence

We fully train your own staff in the operation and maintenance of the system to ensure confident and competent ownership.

• We ensure your peace of mind

Throughout the working life of your system, we will provide a full after-sales service to ensure that the equipment retains its original accuracy and efficiency.

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Application of the latest software techniques

We are totally committed to keeping up to date with the latest developments using Microsoft’s .NET Framework. Components are created using Microsoft Visual C++ and C# programming languages. They are then deployed using COM and .NET assembly technology which allows customization of applications via built-in VSA scripting engine.

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Technology at a glance

Iterative Agile Process
(eXtreme Programming)
ISO 9001 coding standards / process / guidelines
UML Modeling
Design Patterns
Refactoring
.NET Framework
VSA / VBA scripting engine built-in to applications
COM
Automated Test / Continuous Integration

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Ultra precision axis control

Accurate control of position, distance and measuring speed is essential for stable and repeatable results. The Taylor Hobson engineers have perfected platforms for ultra precision axis control.

Not just for single trace data logging, but also for complex, multi-axis, geometrical relationships between component features. The expertise we build into our standard instruments is immediately transferrable to our custom engineered systems.

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Technology at a glance

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<th>Positional resolution</th>
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<td>Linear diffraction grating</td>
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<tr>
<td>Linear reflective metal grating</td>
<td>0.1µm</td>
<td>5µm</td>
</tr>
<tr>
<td>Rotary reflective glass grating</td>
<td>0.025°</td>
<td>0.2°</td>
</tr>
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Visual Studio .NET
- Common Language Specification (CLS)
- Web Services
- User Interface
- Data and XML
- Base Class Library
- Common Language Runtime (CLR)

---

Technology at a glance

Linear reflective metal grating (vertical axis)

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Technology at a glance

Linear reflective metal grating (vertical axis)
Mathematical algorithm and metrology theory

Taylor Hobson’s metrology analysis capability is recognized as the benchmark to which our competitors aspire. This is exemplified by both Taylor Hobson’s patented instrument auto-calibration routine and our leading role within the development of ISO metrology standards.

\[
S(j \Delta X, \alpha) = \Delta X \sum_j s(i-j) \Delta X \ g_{\alpha,j} \Delta x \ j \Delta X
\]

wavelet transform

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**Contracted Services from Taylor Hobson**

- **Design engineering**  
  special purpose metrology systems for demanding applications

- **Inspection services**  
  measurement of your production parts by skilled technicians using industry leading instruments in accord with ISO standards

- **Metrology training**  
  practical, hands-on training courses for roundness and surface finish conducted by experienced metrologists

- **Preventative maintenance**  
  protect your metrology investment with a Talycare service cover plan

- **Operator training**  
  on-site instruction will lead to greater proficiency and higher productivity

- **Precision manufacturing**  
  contract machining services for high precision applications and industries

- **UKAS Calibration**  
  certification for artifacts or instruments in our laboratory or at customer’s site

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Serving a global market

Taylor Hobson is world renowned as a manufacturer of precision measuring instruments used for inspection in research and production facilities. Our equipment performs at nanometric levels of resolution and accuracy.

To complement our precision manufacturing capability we also offer a host of metrology support services to provide our customers with complete solutions to their measuring needs and total confidence in their results.

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- **Operator training**
  on-site instruction will lead to greater proficiency and higher productivity

- **UKAS Calibration and Testing**
  certification for artefacts or instruments in our laboratory or at customer’s site

For the above services, contact our Center of Excellence:
email: taylor-hobson.cofe@ametek.com
or call: +44 116 276 3779

- **Design engineering**
  special purpose, dedicated metrology systems for demanding applications

- **Precision manufacturing**
  contract machining services for high precision applications and industries

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For the above services, contact our Sales Department:
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